



# TECHNICAL BULLETIN

No: LTB00084  
Issue: 1  
Date: 5 Oct 2007

<b>CIRCULATE: TO</b>	<b>Service Mgr</b>	<b>Warranty</b>	<b>Workshop</b>	<b>Body Shop</b>	<b>Parts</b>
	X	X	X	X	X

**SECTION:** 501-17

## Glass Roof Panel Blind Difficult to Latch – Repair Procedure

**AFFECTED VEHICLE RANGE:**

LR3 (LA)

VIN: 5A000303 – Onwards  
Model Year: 2005 - Onwards

**CONDITION SUMMARY:**

**GLASS ROOF PANEL BLIND DIFFICULT TO LATCH**

**Situation:** LR3 customers may experience a glass roof panel blind that is difficult to latch.

**Action:** Should a customer have the above concern, follow the inspection and repair procedure outlined below.

**PARTS:**

EFM500020 .....Foam block Qty 2

**TOOLS:**

No special tools required.

**WARRANTY:**



**NOTE:** Repair procedures are under constant review, and therefore times are subject to change; those quoted here must be taken as guidance only. Always refer to DDW to obtain the latest repair time.

DDW requires the use of causal part numbers. Labor only claims must show the causal part number with a quantity of zero.

<i>Description</i>	<i>SRO</i>	<i>Time (Hours)</i>	<i>Condition Code</i>	<i>Causal Part</i>
Roof opening panel blind modification	76.11.89/70	0.2	43	EGT 500044 LUM

*Normal warranty policy and procedures apply.*

**NOTE:** The information in Technical Bulletins is intended for use by trained, professional technicians with the knowledge, tools, and equipment required to do the job properly and safely. It informs these technicians of conditions that may occur on some vehicles, or provides information that could assist in proper vehicle service. The procedures should not be performed by "do-it-yourselfers." If you are not a Retailer, do not assume that a condition described affects your vehicle. Contact an authorized Land Rover service facility to determine whether the bulletin applies to a specific vehicle.

## REPAIR PROCEDURE

### INSPECTING THE GLASS ROOF PANEL OPENINGS

1. Open the second row glass roof panel blind.
  - Visually inspect the rubber spacers between the headliner and the glass of the second row (✓ in Figure 1) to verify the spacer is touching the glass.

**NOTE: Gapping will show when the dome lamp has not been installed correctly. (Figure 3)**

2. Verify the dome lamp is installed correctly with no gaps between lamp and headliner. (Figure 2)
3. If the lamp is not fully clipped into the roof, apply pressure as indicated by the arrow. (Figure 3)
4. Verify the two white clips at the front and rear of the roof opening panel headliner are fully clipped into the body. (Figure 4)
5. If clips are not fully installed, apply pressure in direction of arrow. (Figure 4)
6. Carry out steps 4 and 5 of the inspection process on the third row/rear loadspace blind.

Figure 1

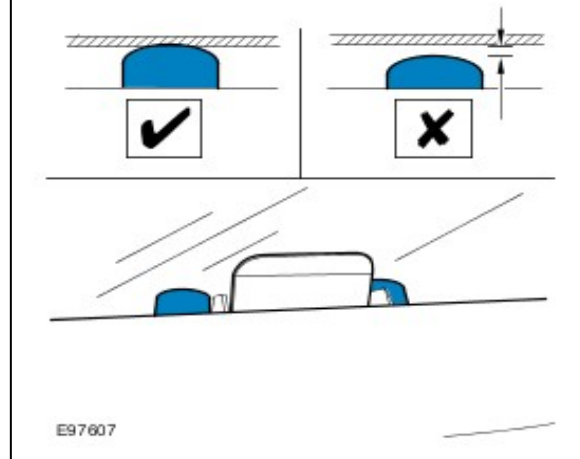


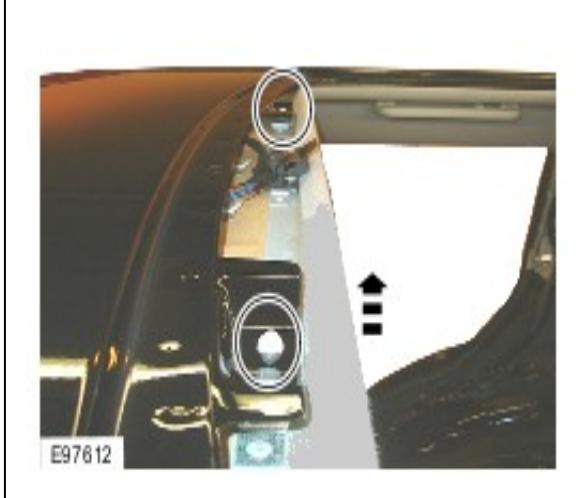
Figure 2



Figure 3




Figure 4




## REPLACING BLIND FELT PAD

1. Slide blind forward. (Figure 5)

 **CAUTION:** Only pull the blind down a minimum amount, so that the old felt pad can be peeled off.

2. Pull the front-center of the blind down slightly. (Figure 6)
3. Remove the felt pad from the blind. (Figure 7)

 **NOTE:** All residue must be cleaned off of the blind for the new foam block to adhere correctly.

4. Clean off any residue left on the blind.
5. Install the new foam block (EFM500020) to the rear of the blind in the same location as the removed felt pad. (Figure 8)
6. Verify the latching operation of the blind. (Figure 9)
7. Carry out steps 1 through 6 on the unrepaired blind.

Figure 5

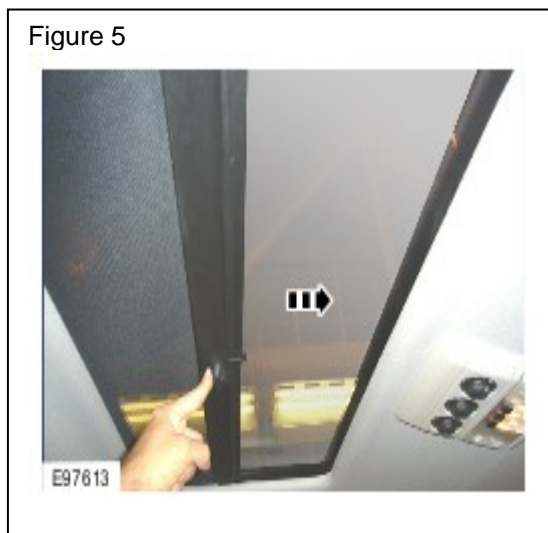


Figure 6



Figure 7

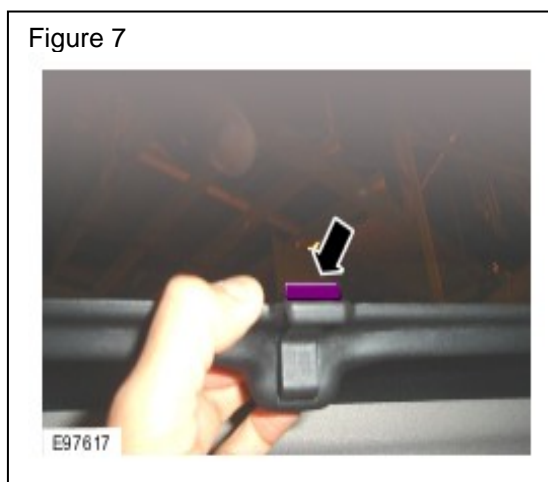


Figure 8



Figure 9

