




Flywheel (12.53.07)

Removal

1.  **WARNING:** Do not work on or under a vehicle supported only by a jack. Always support the vehicle on safety stands.

Raise and support the vehicle.


2. Remove the pressure plate and clutch disc. For additional information, refer to [Clutch Disc and Pressure Plate \(33.10.01\)](#) (Section 308-01)

3. **NOTE :**
Prevent the flywheel from rotating.
Remove the flywheel.

▶ Remove the 8 Torx bolts.



Installation

1.  **CAUTION:** Tighten the bolts in a diagonal sequence.

NOTE :
Prevent the flywheel from rotating.
Install the flywheel.

- ▶ Clean the component mating faces.
- ▶ Tighten the retaining bolts in three stages.
- ▶ Tighten the Torx bolts to 45 Nm (33 lb.ft).
- ▶ Tighten the Torx bolts by 45 degrees.
- ▶ Tighten the Torx bolts by a further 45 degrees.

2. Install the clutch disc and pressure plate. For additional information, refer to [Clutch Disc and Pressure Plate \(33.10.01\)](#) (Section 308-01)