



# TECHNICAL ALERT

TA04 415-LA01  
Issue: 3  
Date: 6 Oct 2005

CIRCULATE: TO	Service Mgr X	Warranty X	Workshop X	Body Shop X	Parts X
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**SECTION:** LA415

## DOOR SPEAKERS INOPERATIVE

### AFFECTED VEHICLE RANGE:

Land Rover LR3 (LA)

VIN: ALL

### CONDITION SUMMARY:

#### DOOR SPEAKERS INOPERATIVE AT VEHICLE PREPARATION

During the Vehicle Preparation process it may be discovered that the front door speakers on both the passenger and drivers side of the vehicle are inoperative. If this fault is encountered, follow the repair procedure in this Alert to identify correct amplifier installation in production.

### PARTS:

- XQK500093 .....SE Audio Amplifier
- XQK500103 ..... "Logic 7" HSE Audio Amplifier

### WARRANTY:

*Normal warranty policy and procedures apply.  
Material allowance is included in labor operation.*

### REPAIR PROCEDURE



**CAUTION:** Fiber optics require special care and handling. The care points in the Workshop Manual must be observed.

#### DETERMINE CORRECT AMP AND REPLACE IF INDICATED

1. If the drivers and passengers door speakers are determined to be inoperative during the Vehicle Preparation process, inspect the audio amplifiers located under the RH front seat, and verify that the correct amplifier is installed: (Figure 1)
  - HSE models – Logic7 amplifier should be black - part number **XQK500103**
  - SE models – High line [non-Logic7] amplifier should be silver - part number **XQK500093**
2. If installation of the wrong amplifier is verified, obtain the correct audio amplifier.
3. Refer to GTR section 86.50.36 and installed the proper amplifier into the vehicle. (Figure 2)

Figure 1

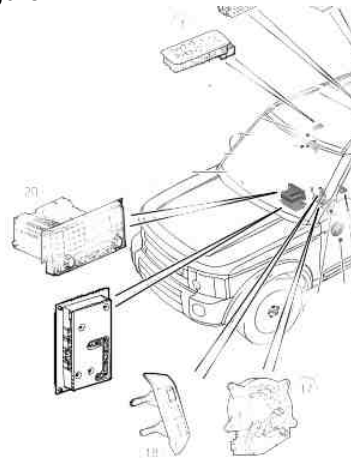


Figure 2

