SECTION: 502

Revised Workshop Procedure: Body Assembly Remove / Refit

AFFECTED VEHICLE RANGE:

LR3 (LA) VIN: 5A000340 - 9A999999

Model Year: 2005-2009

LR4 (LA) VIN: AA510178 - Onwards

Model Year: 2010 - Onwards

Range Rover Sport (LS) VIN: 6A900129 - Onwards

Model Year: 2006 - Onwards

CONDITION SUMMARY:

Situation: The Workshop Manual procedure for removing and refitting the body assembly has been revised. The revised procedure has several steps removed or re-timed, including but not limited to:

- Bumper renew (front and rear) has been replaced with bumper remove / refit for access
- Complete coolant drain has been replaced with a coolant top up as only one (1) liter is lost
- Shields located under the front wheel arches no longer require removal
- Steering column repair time has been reevaluated

igtriangle NOTE: Associated repair times requiring body removal will also change.

Action: When removing and refitting the body assembly, refer to the Repair Procedure outlined below.

PARTS:

No parts necessary; information only

TOOLS:

Refer to Workshop Manual (GTR) for any required special tools

WARRANTY:

NOTE: Repair procedures are under constant review, and therefore times are subject to change; those quoted here must be taken as guidance only. Always refer to DDW to obtain the latest repair

DDW requires the use of causal part numbers. Labor only claims must show the causal part number with a quantity of zero.

NOTE: The information in Technical Bulletins is intended for use by trained, professional Technicians with the knowledge, tools, and equipment required to do the job properly and safely. It informs these Technicians of conditions that may occur on some vehicles, or provides information that could assist in proper vehicle service. The procedures should not be performed by 'do-it-yourselfers'. If you are not a Retailer, do not assume that a condition described affects your vehicle. Contact an authorized Land Rover service facility to determine whether this bulletin applies to a specific vehicle.

No: LTB00278

Issue: 1

Description	SRO	Old Time (hours)	New Time (hours)
LR3: Body – remove for access and refit - 4.0L V6 Cologne	77.10.14.99	8.50	6.20
LR3: Body – remove for access and refit - 4.4L AJV8		8.80	6.30
LR4: Body – remove for access and refit - 5.0L AJ133		8.40	6.60
Range Rover Sport: Body – remove for access and refit – 4.2L / 4.4L AJV8		No previous time	6.00
Range Rover Sport: Body – remove for access and refit – 5.0L AJ133 N/A		8.30	6.40
Range Rover Sport: Body – remove for access and refit – 5.0L AJ133 Supercharger (SC)		8.70	6.80

Normal warranty policy and procedures apply.

REPAIR PROCEDURE

REMOVE / REFIT BODY ASSEMBLY



1. Refer to Workshop Manual (GTR) section 502-02, *Full Frame and Body Mounting*, to remove / refit the body assembly.