



# TECHNICAL BULLETIN

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Issue: 2  
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<b>CIRCULATE TO:</b>	<b>Service Mgr</b>	<b>Warranty</b>	<b>Workshop</b>	<b>Body Shop</b>	<b>Parts</b>
	X	X	X		X

**ISSUE '2' CHANGES ARE HIGHLIGHTED IN GRAY**

**SECTION: 303**

## Aluminum Engine Components Thread Repair

**AFFECTED VEHICLE RANGE:**

LR2 (LF)	VIN:	8H000212 - Onwards
	Model Year:	2008 - Onwards
LR3 (LA) 4.4L V8 only	VIN:	5A000360 - Onwards
	Model Year:	2005 - Onwards
Range Rover (LM)	VIN:	3A101029 - Onwards
	Model Year:	2003- Onwards
Range Rover Sport (LS)	VIN:	6A900129 - Onwards
	Model Year:	2006 - Onwards
Freelander (LN)	VIN:	2A353298 - 2A399997
		2A200003 - 4A299998
		4A400001 - 5A491396
	Model Year:	2002 - 2005
Range Rover (LP)	VIN:	KA300001 - 2A467128
	Model Year:	1993 - 2002

**CONDITION SUMMARY:**

**Situation:** Where applicable, damaged threads of aluminum engine components may now be repaired in lieu of replacing the affected component by using a 'thread repair kit' such as Heli-Coil®.

**Action:** In the event it becomes necessary to repair damaged threads, follow the instructions provided with the thread repair kit.

**PARTS:**

Heli-Coil® Thread Repair Kit (or similar) Sourced Locally

**WARRANTY:**



**NOTE:** Repair procedures are under constant review, and therefore times are subject to change; those quoted here must be taken as guidance only. Always refer to DDW to obtain the latest repair time.

DDW requires the use of causal part numbers. Labor only claims must show the causal part number with a quantity of zero.

Description	SRO	Time (hours)
Thread repair	01.01.25	0.50

Normal warranty policy and procedures apply.

**REPAIR PROCEDURE**

1. Repair damaged threads by following the instructions supplied with the thread repair kit.

NOTE: The information in Technical Bulletins is intended for use by trained, professional Technicians with the knowledge, tools, and equipment required to do the job properly and safely. It informs these Technicians of conditions that may occur on some vehicles, or provides information that could assist in proper vehicle service. The procedures should not be performed by 'do-it-yourselfers'. If you are not a Retailer, do not assume that a condition described affects your vehicle. Contact an authorized Land Rover service facility to determine whether this bulletin applies to a specific vehicle.