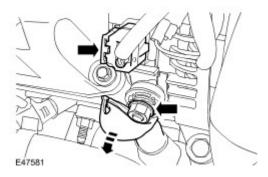
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## **Generator (86.10.02)**

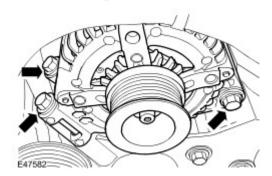
## Removal

- 1. Disconnect the battery ground cable. For additional information, refer to <u>Specifications</u> (Section 414-00)
- 2 . Remove the accessory drive belt. For additional information, refer to <u>Accessory Drive Belt (86.10.03)</u> (Section 303-05)
- 3. Disconnect the generator electrical connectors.
  - Release the gaiter, remove the nut and disconnect the cable.
  - Disconnect the electrical connector.



4. Remove the generator.

Remove the 3 bolts.



## Installation

1.

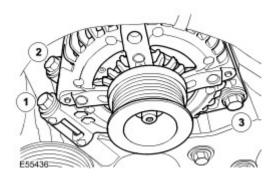


**CAUTION:** Tighten the bolts in the sequence shown.

Install the generator.

- Clean the component mating faces.
- Tighten the bolts to 45 Nm (33 lb.ft).

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- 2. Connect the generator electrical connectors.
  - Tighten the nut to 10 Nm (7 lb.ft).
  - Connect and secure the electrical connector.
- 3 . Install the accessory drive belt. For additional information, refer to Accessory Drive Belt (86.10.03) (Section 303-05)
- 4. Connect the battery ground cable. For additional information, refer to <u>Specifications</u> (Section 414-00)